

### Abstract of the Disclosure

An arrangement forms control windows (5) in a cylinder wall (2) of a cylinder housing (1) for a two-stroke internal combustion engine as openings of flow channels (4) in the interior space (3) of the cylinder delimited by the cylinder wall (2). The arrangement includes a driveable tool (7) which can be introduced at a free end (16) of a rotatable tool holder (17) into the interior space (3). The tool (7) can be brought into engagement with the cylinder wall (2) in the position in which the control window (5) is to be formed by transverse movement (13) with reference to a rotational axis (11) of the tool holder (17). A milling tool having a drive axis (19) is provided which lies essentially orthogonally to the rotational axis (11) of the tool holder (17) in order to provide a rapid and cost effective manufacture of a cylinder housing (1) with a precise manufacture of the control windows (5) in the cylinder wall (2).